

**A New Route to 3-Hydroxyphthalides : Application to the  
Synthesis of Racemic [5-<sup>13</sup>C] Daunomycinone.**

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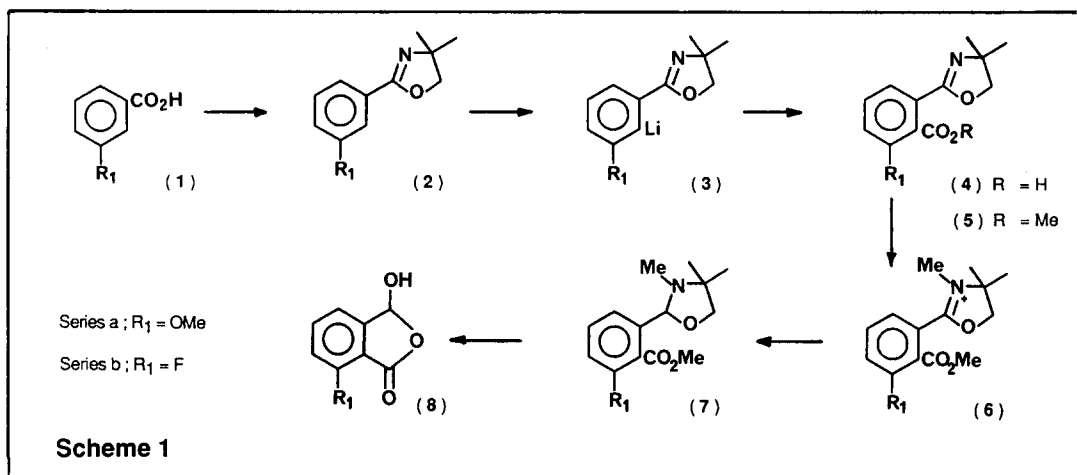
**Abstract:** Lithiation ( *n*-BuLi ) of the ( 3'-methoxyphenyl ) oxazoline (**2a**) occurs specifically at C2' and, following carboxylation (CO<sub>2</sub>/<sup>13</sup>CO<sub>2</sub>) and esterification, yields the phthalate derivative (e.g. **5a**). Elaboration of the oxazoline-ring furnishes the related aldehydes which spontaneously cyclise to form the 3-hydroxyphthalides (**8/10**). The title [ 5-<sup>13</sup>C ] anthracyclinone (**20**) is produced from 3-cyanophthalide (**11**) in good yield and with excellent isotopic efficiency.

3-Cyanophthalides, best prepared from 3-hydroxyphthalides,<sup>1,2</sup> are key reagents for the preparation of anthraquinones and anthracyclines via the phthalide anion annelation of quinone monoketals.<sup>3</sup> While several methods for the synthesis of precursor phthalides have been reported in the literature,<sup>1,4</sup> none is suitable for the efficient incorporation of isotopically labelled <sup>13</sup>C into the lactone ring of the phthalide. Consequently, we have developed a new method for the direct synthesis of 3-hydroxyphthalides (**8**) whereby high incorporation of <sup>13</sup>C can be achieved using labelled <sup>13</sup>CO<sub>2</sub> as the isotopic component ( see Scheme 1 ).

**New metallation route to 3-hydroxyphthalides.**

The first feature of this new approach to 3-hydroxyphthalides, exemplified by the preparation of the 7-methoxy derivative (**8a**), was to employ the oxazoline group to direct ortho-metallation. High selectivity was obtained in this step by treatment of oxazoline (**2a**)<sup>5,6</sup> with 0.95 eq. of *n*-butyl lithium at -40°C in tetrahydrofuran. Subsequent reaction of anion (**3a**) with 0.77 eq. of carbon dioxide formed carboxylic acid (**4a**) in 71% yield, after crystallisation. These conditions were selected to ensure most efficient use of CO<sub>2</sub>; unreacted (**2a**) was recovered

quantitatively. Conversion of acid (**4a**) to its ester (**5a**) was achieved in quantitative yield by reaction with *N,N*-dimethylformamide dimethyl ketal. These mild conditions, reported originally by Eschenmoser and his coworkers,<sup>8</sup> were entirely compatible with the oxazoline protecting group. The ester (**5a**) also could be formed directly from anion (**3a**) by reaction with methyl chloroformate at  $-40^{\circ}\text{C}$  in tetrahydrofuran in 76% yield (based on **2a**). The two-step process described above was necessary only when producing labelled material (see later).



The second feature of the the present method was to exploit the difference between the two individually protected carboxylic acid groups by selectively reducing the C2-carboxyl functionality of (**5a**) to the aldehyde level. This was achieved according to the method of Nordin<sup>9</sup> whereby oxazoline (**5a**) was converted to its *N*-methyl oxazolinium salt (**6a**) by reaction with methyl iodide, and subsequently reduced to the corresponding *N*-methyl oxazolidine (**7a**) by treatment with sodium borohydride. This reduction sequence could not be carried out on the related acid (**4a**) owing to intramolecular reaction occurring between the adjacent carboxyl and oxazolinium groups. Liberation of the aldehyde from (**7a**) was achieved by hydrolysis (6N HCl) as reported elsewhere,<sup>10</sup> conditions which also hydrolysed the ester group and yielded the 3-hydroxyphthalide (**8a**) directly on work up.

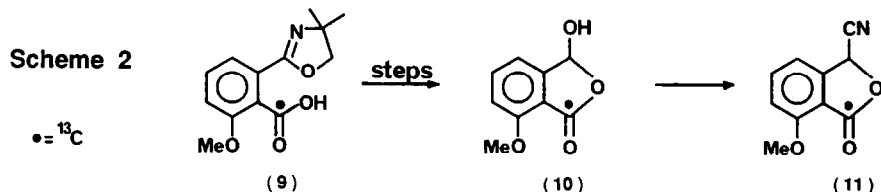
Applying these reactions in sequence starting from carboxylic acid (**1a**) but without purification of the any intermediates, yielded (**8a**) in 64% overall yield ( based on  $\text{CO}_2$  employed ). The same procedure (methyl chloroformate route) was also used to prepare 7-fluoro-3-hydroxyphthalide (**8b**) in 59 % yield from 3-fluorobenzoic acid (**1b**), and provides a viable alternative to previously reported methods<sup>1,2</sup> to (**8b**).

#### Synthesis of the-<sup>13</sup>C-labelled hydroxyphthalide (10).

In applying the above reactions to the preparation of (**10**), anion (**3a**) was carboxylated using  $^{13}\text{CO}_2$  ( a cost effective  $^{13}\text{C}$  isotopic label ). This was carried out using conditions described by Dauben *et al.*<sup>11</sup> employing 91%  $\text{Ba}^{13}\text{CO}_3$  as the isotopic  $^{13}\text{C}$ -source. The

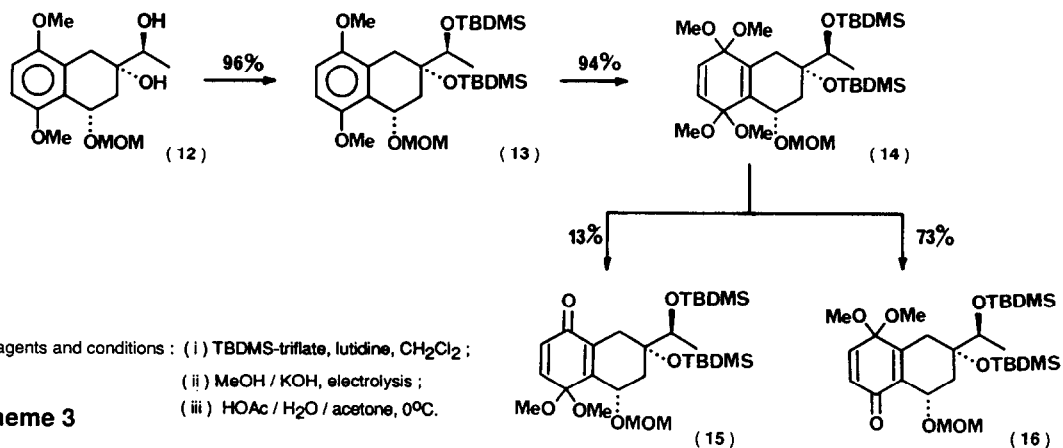
isotopically labelled acid (9) was formed in greater than 70% yield based on  $\text{Ba}^{13}\text{CO}_3$ . Conversion to the labelled ester and subsequent quaternisation, reduction and hydrolysis as described above, produced the  $^{13}\text{C}$  labelled hydroxyphthalide (10) in 83% overall yield from carboxylic acid (9) (Scheme 2).

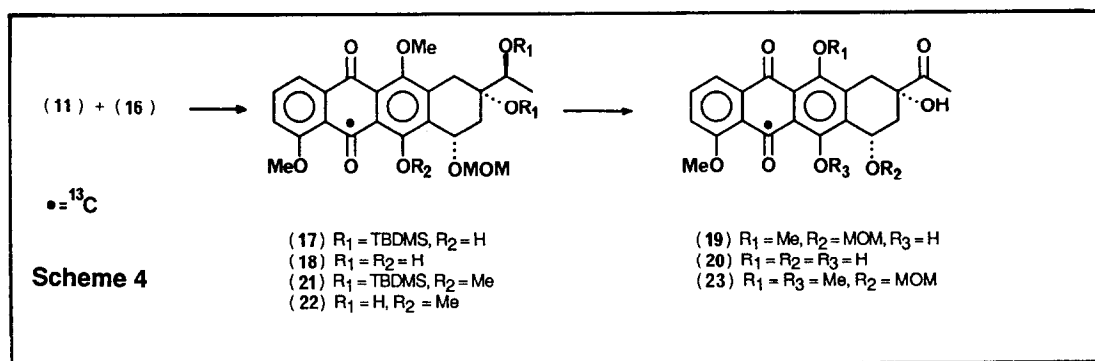
Conversion of the  $[1-^{13}\text{C}]$  3-hydroxyphthalide (10) to the corresponding  $[1-^{13}\text{C}]$  - 3-cyanophthalide (11) was carried out by our previously described method.<sup>2</sup>



### Preparation of $[5-^{13}\text{C}]$ Daunomycinone (20)

Condensation of the anion derived from the  $^{13}\text{C}$  labelled cyanophthalide (11) with the dienone (16), prepared from our previously described diol (12)<sup>12</sup> as shown in Scheme 3, produced the protected anthracyclinone (17) in 95% yield (Scheme 4). The TBDMS protecting groups in (17) were difficult to remove, and the reaction was still incomplete after treatment with  $\text{Bu}_4\text{NF} \cdot 3\text{H}_2\text{O} / \text{THF} / 10^\circ\text{C}$  over a period of 7 days; the 13-dihydrodaunomycinone derivative (18) so formed was isolated in 40% yield, and 41% of starting material was recovered. Oxidation of this diol  $[(n\text{Bu}_3\text{Sn})_2\text{O} / \text{Br}_2; 3 \text{ eq.}]$  proved to be slow and inefficient and produced the hydroxy ketone (19) (not isolated) which on treatment with  $\text{BCl}_3$  in  $\text{CH}_2\text{Cl}_2$  afforded  $[5-^{13}\text{C}]$  daunomycinone (20); the overall yield from (17) was 23%.





A more satisfactory reaction sequence for the conversion of (17) to (20), while containing an extra step, could be achieved in 45% overall yield. This involved prior methylation of the phenolic group in (17) ( $\text{Me}_2\text{SO}_4 / \text{K}_2\text{CO}_3 / \text{acetone}$ ) to afford the permethylated product (21), which was desilylated (above conditions for 16 hours) to form the diol (22). Oxidation of (22) could now be carried out using Fetizon's reagent and cleanly afforded ketone (23) which, in turn, was transformed to the title product (20) by treatment with  $\text{BCl}_3$ .

#### References and Footnotes.

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6. All new compounds gave satisfactory combustion analyses and spectral data. Compound (m.p.  $^{\circ}\text{C}$ ): **16** (122-3); **17** (160-1); **18** (188-9); **19** (163-4); **20** (283-5, lit<sup>7</sup> 280); **21** (193-4); **22** (178-9); **23** (166-8).
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